

Таблица подач (метрическая) и резьб

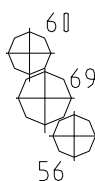
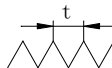
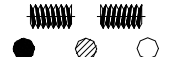
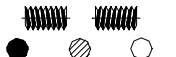
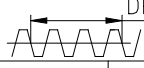
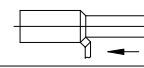
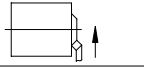
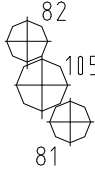
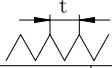
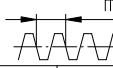
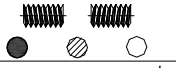
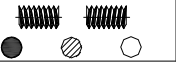
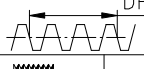
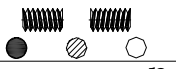
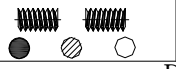
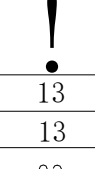
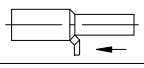
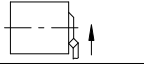
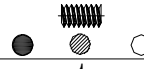
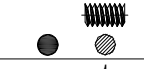
																
																
	t								m							
	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV
1	1	2	4	8	16	32	64	128	0.5	1	2	4	8	16	32	64
2		2.25	4.5	9	18	36	72	144			2.25	4.5	9	18	36	72
4	1.25	2.5	5	10	20	40	80	160		1.25	2.5	5	10	20	40	80
7		2.75	5.5	11	22	44	88	176			2.75	5.5	11	22	44	88
8	1.5	3	6	12	24	48	96	192	0.75	1.5	3	6	12	24	48	96
10																
11	1.75	3.5	7	14	28	56	112	224		1.75	3.5	7	14	28	56	112
																
																
	n								DP							
	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV
2																
5	28	14	7	3½	1¾	7⁄8	7⁄16	7⁄32	56	28	14	7	3½	1¾	7⁄8	7⁄16
6	27															
8	24	12	6	3	1½	¾	⅜	⅜	48	24	12	6	3	1½	¾	⅜
9	22	11	5½	2¾		11⁄16			44	22	11	5½	2¾		11⁄16	
10																
12	20	10	5	2½	1¼	5⁄8	5⁄16	5⁄32	40	20	10	5	2½	1¼	5⁄8	5⁄16
13																
14	18	9	4½	2¼	1⅛	9⁄16			36	18	9	4½	2¼	1⅛	9⁄16	
15	16	8	4	2	1	½	¼	⅛	32	16	8	4	2	1	½	¼
!																
13	19	9½														
13	23	11½														
																
																
	n	t				m	t	n	t				m	t		
	A	A	B	C	D	D	B	A	A	B	C	D	D	B		
1	0.063	0.09	0.18	0.36	0.71		2.86	0.027	0.040	0.076	0.15	0.30		1.21		
2	0.071	0.10	0.20	0.40	0.80		3.21	0.030	0.043	0.085	0.17	0.34		1.36		
3	0.073		0.21	0.42	0.83		3.33	0.031		0.089	0.18	0.35		1.42		
4	0.079	0.11	0.22	0.44	0.89		3.57	0.033	0.047	0.095	0.19	0.38		1.52		
5	0.081		0.23	0.46	0.92		3.67	0.034			0.39			1.56		
6	0.084	0.12	0.24	0.48	0.95		3.80	0.036	0.050	0.101	0.20	0.40		1.62		
7	0.087		0.25	0.49	0.98		3.92	0.037	0.052	0.104	0.21	0.42		1.67		
8		0.13	0.27	0.53	1.07	1.68	4.28		0.057	0.114	0.23	0.46	0.72	1.82		
9		0.14	0.29	0.58	1.17	1.84	4.67		0.062	0.124	0.24	0.49	0.78	1.99		
10		0.15	0.30	0.60	1.21	1.89	4.82		0.064	0.128	0.25	0.51	0.80	2.05		
11			0.31	0.62	1.25	1.96	5.00		0.066	0.133	0.26	0.53	0.83	2.12		
12		0.16	0.32	0.64	1.29	2.02	5.16		0.068	0.137	0.27	0.55	0.86	2.19		
13		0.17	0.34	0.68	1.38	2.16	5.51		0.073	0.146	0.29	0.58	0.92	2.34		
14					1.43	2.24	5.71					0.60	0.95	2.43		
15					1.61	2.52	6.43					0.68	1.07	2.73		

Таблица подач (дюймовая) и резьб

																
																
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	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV
1	1	2	4	8	16	32	64	128	0.5	1	2	4	8	16	32	64
2		2.25	4.5	9	18	36	72	144			2.25	4.5	9	18	36	72
4	1.25	2.5	5	10	20	40	80	160		1.25	2.5	5	10	20	40	80
7		2.75	5.5	11	22	44	88	176			2.75	5.5	11	22	44	88
8	1.5	3	6	12	24	48	96	192	0.75	1.5	3	6	12	24	48	96
10																
11	1.75	3.5	7	14	28	56	112	224		1.75	3.5	7	14	28	56	112
																
																
	n								DP							
	I	II	III	IV	I	II	III	IV	I	II	III	IV	I	II	III	IV
2																
5	28	14	7	3 1/2	1 3/4	7/8	7/16	7/32	56	28	14	7	3 1/2	1 3/4	7/8	7/16
6	27															
8	24	12	6	3	1 1/2	3/4	3/8	3/16	48	24	12	6	3	1 1/2	3/4	3/8
9	22	11	5 1/2	2 3/4		11/16			44	22	11	5 1/2	2 3/4		11/16	
10																
12	20	10	5	2 1/2	1 1/4	5/8	5/16	5/32	40	20	10	5	2 1/2	1 1/4	5/8	5/16
13																
14	18	9	4 1/2	2 1/4	1 1/8	9/16			36	18	9	4 1/2	2 1/4	1 1/8	9/16	
15	16	8	4	2	1	1/2	1/4	1/8	32	16	8	4	2	1	1/2	1/4
																
																
13	19	9 1/2														
13	23	11 1/2														
																
																
	n t m t								n t m t							
	A	A	B	C	D	D	B		A	A	B	C	D	D	B	
1	.0023	.0033	.0067	.0134	.0264		.1064		.0010	.0015	.0029	.0057	.0113		.0450	
2	.0026	.0037	.0074	.0149	.0298		.1194		.0011	.0016	.0032	.0064	.0128		.0506	
3	.0027		.0078	.0156	.0309		.1239		.0012		.0034	.0068	.0132		.0528	
4	.0029	.0041	.0082	.0164	.0331		.1328		.0018	.0036	.0072	.0143			.0565	
5	.0030		.0086	.0171	.0342		.1365		.0013				.0147		.0580	
6	.0031	.0045	.0089	.0179	.0353		.1414		.0019	.0038	.0076	.0151			.0603	
7	.0032		.0093	.0183	.0365		.1458		.0014	.0020	.0039	.0079	.0159		.0621	
8		.0048	.0100	.0197	.0398	.0625	.1592		.0022	.0043	.0087	.0174	.0272		.0677	
9		.0052	.0108	.0215	.0435	.0684	.1737		.0023	.0047	.0091	.0185	.0295		.0740	
10		.0056	.0112	.0223	.0450	.0703	.1793		.0024	.0048	.0095	.0192	.0302		.0763	
11			.0115	.0230	.0465	.0729	.1860		.0025	.0050	.0098	.0200	.0314		.0789	
12		.0060	.0119	.0238	.0480	.0751	.1919		.0026	.0052	.0102	.0208	.0325		.0815	
13		.0063	.0126	.0252	.0513	.0804	.2050		.0028	.0055	.0109	.0219	.0348		.0870	
14					.0531	.0833	.2124					.0227	.0359		.0904	
15					.0599	.0937	.2392					.0257	.0404		.1016	